

ST50 -

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Block No. 1 2 3 4 5 6 7 8 9

INSTRUCTIONS: To order an **ST50**, please fill in each numbered block above by selecting required codes from the corresponding categories below. Use of any "W" or "*" codes requires prior approval from FCI. For special data, documentation, test reports or required quality reports, refer to FCI's Engineering and Quality Assurance Order Information Sheets (OIS).

Code	[BLOCK 1] Base Unit, Enclosure Style
1	Blind, integral transmitter with two 1/2" FNPT cable entries 18 Vdc to 36 Vdc powered
2	Blind, integral transmitter with two 1/2" FNPT cable entries 85 Vac to 265 Vac powered
3	Integral transmitter with local digital display, with two 1/2" FNPT cable entries 18 Vdc to 36 Vdc powered
4	Integral transmitter with local digital display, with two 1/2" FNPT cable entries 85 Vac to 265 Vac powered
7	Remote transmitter with two 1/2" FNPT cable entries and with digital display (specify cable length in Block 8) 18 Vdc to 36 Vdc powered
8	Remote transmitter with two 1/2" FNPT cable entries and with digital display (specify cable length in Block 8) 85 Vac to 265 Vac powered
A	Blind, integral transmitter with two M20x1.5 cable entries 18 Vdc to 36 Vdc powered
B	Blind, integral transmitter with two M20x1.5 cable entries 85 Vac to 265 Vac powered
C	Integral transmitter, with local digital display, with two M20x1.5 cable entries 18 Vdc to 36 Vdc powered
D	Integral transmitter, with local digital display, with two M20x1.5 cable entries 85 Vac to 265 Vac powered
E	Remote transmitter with two M20x1.5 cable entries and with digital display (specify cable length in Block 8) 18 Vdc to 36 Vdc powered
F	Remote transmitter with two M20x1.5 cable entries and with digital display (specify cable length in Block 8) 85 Vac to 265 Vac powered

Code	[BLOCK 2] Pipe Installation, Display/Transmitter Mounting Orientation and Flow Direction		
Code	Horizontal Pipe	Code	Vertical Pipe
F	Top mount, display/blind front facing forward, flow left-to-right	M	Side mount left, display/blind front facing forward, flow up
G	Top mount, display/blind front facing forward, flow right-to-left	N	Side mount right, display/blind front facing forward, flow up
H	Side mount, display/blind front facing up, flow left-to-right	P	Side mount left, display/blind front facing forward, flow down
J	Side mount, display/blind front facing up, flow right-to-left	R	Side mount right, display/blind front facing forward, flow down
K	Side mount, display/blind front facing down, flow left-to-right		
L	Side mount, display/blind front facing down, flow right-to-left		

For visual representation, see FCI drawing number 021263 on page 2

Code	[BLOCK 3] Process Connection
1	1/2" male NPT compression fitting with Teflon ferrule ⁹
2	1/2" male NPT compression fitting with metal ferrule ⁹
3	3/4" male NPT compression fitting with Teflon ferrule ⁹
4	3/4" male NPT compression fitting with metal ferrule ⁹
5	Retractable packing gland, 1/2" male NPT; graphite packing ^{11,12,13}
6	Retractable packing gland, 1/2" male NPT; Teflon packing ^{11,12,13}
7	Retractable packing gland, 3/4" male NPT; graphite packing ^{11,13}
8	Retractable packing gland, 3/4" male NPT; Teflon packing ^{11,13}
W	Agency approved, customer specified

Code	[BLOCK 4] Insertion Length
1	6" [152 mm] maximum "U" length
2	12" [305 mm] maximum "U" length
3	18" [457 mm] maximum "U" length
Code	[BLOCK 5] Gas Medium and Calibration ²
<i>Enclosures: all aluminum, NEMA4X/IP67 rated, epoxy coated</i>	
A	Standard: air/nitrogen calibration 1.25 SFPS to 125 SFPS; 10 psia to 50 psia [0,4 NMPS to 38 NMPS; 0,7 bar (a) to 3,5 bar (a)] ²
B	Customized: air/nitrogen calibration 0.75 SFPS to 150 SFPS; 10 psia to 50 psia [0,2 NMPS to 46 NMPS; 0,7 bar (a) to 3,5 bar (a)]
D	Standard: air/nitrogen/compressed air calibration 4 SFPS to 400 SFPS; 50 psia to 165 psia [1,2 NMPS to 122 NMPS; 3,5 bar (a) to 11,4 bar (a)] ^{2,6}
E	Customized: nitrogen/compressed air calibration 2.5 SFPS to 400 SFPS; 50 psia to 165 psia [0,8 NMPS to 122 NMPS; 3,5 bar (a) to 11,4 bar (a)] ⁶
Code	[Block 6] Calibration ⁴ and Conditions
0	Standard 2% accuracy calibration
A	Standard 2% accuracy calibration and extended temperature compensation
M	High accuracy 1% calibration
N	High accuracy 1% calibration and extended temperature compensation
Q	High accuracy 1% calibration with Vortab (VEL, VFK, VIS, VMR or VSR)
5	High accuracy 1% calibration with Vortab (VIP)
T	High accuracy 1% calibration, and extended temperature compensation, and Vortab (VEL, VFK, VIS, VMR or VSR)
6	High accuracy 1% calibration, and extended temperature compensation, and Vortab (VIP)
R	High accuracy 1% calibration and flat flow profile
U	High accuracy 1% calibration, and extended temperature compensation, and flat flow profile

(continued next page)

Notes

2. User configures line size, scaled flow range and engineering units in the field with PC or FCI FC88 Calibrator.
4. Calibration accuracy is ±% of reading, ± 0.5% of full scale.
6. Flow element will be -FPC type with FCI patent-pending flow conditioner.
9. Teflon ferrule maximum is 200 °F [93 °C], 150 psi(g) [10 bar(g)]; metal ferrule maximum is 500 °F [260 °C], 500 psi(g) [34 bar(g)].
11. Teflon packing material must be ordered when process media is ozone, chlorine, or bromine.
12. Compatible 1/2" ball valve must have ID of 0.6" [15,24 mm] or greater for proper retraction. FCI ball valve part number 025172-09 meets this specification and is recommended.
13. Retractable packing gland pressure rated to 500 psig [34 bar (g)]

(continued from previous page)

Code	[BLOCK 7] Transmitter Housing Material and Output Options
0	Standard aluminum housing, dual 4-20 mA outputs
1	Standard aluminum housing, dual 4-20 mA outputs, and pulse output
A	Stainless steel housing, dual 4-20 mA outputs
B	Stainless steel housing, dual 4-20 mA outputs, and pulse output
W	Other, agency approved
Code	[BLOCK 8] Interconnecting Cable Length for Remote Configurations ⁵
0	Not required (specify with integral configurations)
A	10' [3 m]
B	25' [7,6 m]
C	50' [15 m]
W	Custom length (cannot exceed 50' [15 m])
Code	[BLOCK 9] Agency Approvals ¹⁰
0	Not required
1	FM, CSA
5	EAC/ TR CU
*	Other, contact FCI for other approvals and conditions of use

Notes

- Fixed cable length with instrument calibrated together as matched set. Cable may be coiled but not cut.
- For details on approval type, refer to ST50 specifications.

Accessories

Part Number	Description
FC88	Portable hand-held communicator
014108-02	PC Interface Communications Kit, for RS232 serial port connection
025172-09	1/2" ball valve; standard-duty, full port, 2-piece, 1000 psi [70 bar] max, -40°F to 450°F [-40°C to 232°C] <i>Pressure rating derated above 100°F [38°C]</i>
025172-10	3/4" ball valve; standard-duty, full port, 2-piece, 1000 psi [70 bar] max, -40°F to 450°F [-40°C to 232°C] <i>Pressure rating derated above 100°F [38°C]</i>
011144-05	3/4" ball valve; heavy-duty, full port, 3-piece, 1440 psi [99 bar] max, -40°F to 550°F [-40°C to 288°C]

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REV	DESCRIPTION	DATE
C	ECN002415	6/23/2015

INTEGRAL HORIZONTAL MOUNTINGS

CODE F:

TOP MNT.
DISPLAY/BLIND FRONT FORWARD
FLOW LEFT TO RIGHT

CODE G:

TOP MNT.
DISPLAY/BLIND FRONT FORWARD
FLOW RIGHT TO LEFT

CODE H:

SIDE MOUNT.
DISPLAY/BLIND FRONT UP
FLOW LEFT TO RIGHT

CODE J:

SIDE MOUNT.
DISPLAY/BLIND FRONT UP
FLOW RIGHT TO LEFT

CODE K:

SIDE MOUNT.
DISPLAY/BLIND FRONT DOWN
FLOW LEFT TO RIGHT

CODE L:

SIDE MOUNT.
DISPLAY/BLIND FRONT DOWN
FLOW RIGHT TO LEFT

INTEGRAL VERTICAL MOUNTINGS

CODE M:

SIDE MOUNT LEFT
DISPLAY/BLIND FRONT FORWARD
FLOW UP

CODE N:

SIDE MOUNT RIGHT
DISPLAY/BLIND FRONT FORWARD
FLOW UP

CODE P:

SIDE MOUNT LEFT
DISPLAY/BLIND FRONT FORWARD
FLOW DOWN

CODE R:

SIDE MOUNT RIGHT
DISPLAY/BLIND FRONT FORWARD
FLOW DOWN

▲ FLOW ARROW ON TOP AS SHOWN.

3. THE LCD DISPLAY CAN BE USER ROTATED AND VIEWED AT ANY 90 DEGREE ORIENTATION.

2. IN REMOTE ELECTRONIC CONFIGURATIONS, THE LOCAL ENCLOSURE WILL BE ORIENTED AS SHOWN WITH SOLID COVER ON BOTH SIDES. INTERCONNECTING TERMINALS LOCATED INSIDE.

1. THIS DRAWING IS GENERIC IN NATURE. FOR SPECIFIC MODEL TYPE, ORIENTATION, CUSTOMER PROCESS CONNECTION, ETC., REFER TO I0&M MANUAL.

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS	
DECIMALS	ANGULAR TOLERANCES	DESIGNED BY	DATE
1/16	±0.005	Ed Pasquall	6/23/2015
1/32	±0.002	CHKD BY	DATE
1/64	±0.001	Sam Kresch	6/23/2015
MATERIAL		DESIGNED BY	DATE
N/A		Ed Pasquall	6/23/2015
APPROVALS		DESIGNED BY	DATE
Nancy Peters		N/A	
DO NOT SCALE DRAWING		CHKD BY	DATE
N/A		N/A	
THIRD ANGLE PROJECTION		DESIGNED BY	DATE
Burt Torgals		N/A	

FCI FLUID COMPONENTS INTERNATIONAL LLC	
SAN MARCOS, CA 92078	
TITLE: ST50/ST51, ASSEMBLY ORIENTATION	
REV: D	TRG CODE: 64818
DWG NO: 021263	REV: C
SCALE: NONE	SHEET: 1 OF 1

